

**PIONEER**

**Premium Tool & Work Holding**

**HPI - PIONEER**

# BT30 Flex-Pack



For only **\$925.00** you are getting the best of the best. This is the finest tooling in the industry with a retail value of **\$1,569.00** packaged up the way **YOU** want it.

**Here is what you get:**

- (5) Collet Chucks
- (5) End Mill Adapters
- (1) Shell Mill Adapters
- (10) ER Collets

*Ships Same Day  
4pm Eastern Cut-Off*

**Features:**

- Dynamically Balanced **20,000 RPM**
- AT3 or better Taper Tolerance Guaranteed
- Collet Chucks **3µm (0.0001") TIR Taper to Taper**
- End Mill Adapters **3µm (0.0001") TIR Taper to Bore with H5 Bore Tolerance**
- **Coolant Thru**

Size	Proj.	Collet Chucks	
ER11	2.76	BT30-ER11H-070	<input type="checkbox"/>
ER11	3.94	BT30-ER11H-100	<input type="checkbox"/>
ER16	2.76	BT30-ER16H-070	<input type="checkbox"/>
ER16	3.94	BT30-ER16H-100	<input type="checkbox"/>
ER20	2.76	BT30-ER20H-070	<input type="checkbox"/>
ER20	3.94	BT30-ER20H-100	<input type="checkbox"/>
ER25	2.76	BT30-ER25-070	<input type="checkbox"/>
ER25	3.94	BT30-ER25-100	<input type="checkbox"/>
ER32	2.76	BT30-ER32-070	<input type="checkbox"/>
<b>TOTAL= 5</b>			

Size	Proj.	Shell Mill Adapters	
1/2	1.19	BT30-SM050-0119	<input type="checkbox"/>
3/4	1.19	BT30-SM075-0119	<input type="checkbox"/>
1"	1.19	BT30-SM100-0119	<input type="checkbox"/>
<b>TOTAL= 1</b>			

Bore	Proj.	End Mill Adapters	
1/8	2.36	BT30-EM012-0236	<input type="checkbox"/>
1/8	4.00	BT30-EM012-0400	<input type="checkbox"/>
3/16	2.36	BT30-EM018-0236	<input type="checkbox"/>
3/16	4.00	BT30-EM018-0400	<input type="checkbox"/>
1/4	2.36	BT30-EM025-0236	<input type="checkbox"/>
1/4	4.00	BT30-EM025-0400	<input type="checkbox"/>
5/16	2.36	BT30-EM031-0236	<input type="checkbox"/>
5/16	4.00	BT30-EM031-0400	<input type="checkbox"/>
3/8	2.36	BT30-EM037-0236	<input type="checkbox"/>
3/8	4.00	BT30-EM037-0400	<input type="checkbox"/>
1/2	2.36	BT30-EM050-0236	<input type="checkbox"/>
1/2	4.00	BT30-EM050-0400	<input type="checkbox"/>
5/8	2.36	BT30-EM062-0236	<input type="checkbox"/>
5/8	4.00	BT30-EM062-0400	<input type="checkbox"/>
3/4	2.36	BT30-EM075-0236	<input type="checkbox"/>
3/4	4.00	BT30-EM075-0400	<input type="checkbox"/>
7/8	3.35	BT30-EM087-0335	<input type="checkbox"/>
1"	2.75	BT30-EM100-0275	<input type="checkbox"/>
<b>TOTAL= 5</b>			

**ER Collets - Circle 10 Pieces or Multiples of the same size.**

ER11	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0
ER16	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0
ER20	3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0
ER25	3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2, 17/32, 9/16, 19/32, 5/8 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0, 14.0, 15.0, 16.0
ER32	3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2, 17/32, 9/16, 19/32, 5/8, 21/32, 11/16, 23/32, 3/4 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0, 14.0, 15.0, 16.0, 17.0, 18.0, 19.0, 20.0

**PIONEER**  
**HPI - PIONEER**  
**HPI-PIONEER Premium Tool & Work Holding**  
 1299 Lunt Ave, Elk Grove Village, IL 60007 USA  
 Customer Service : 866.593.6611 / 847.593.6000  
 Fax: 800.930.6436 / 847.593.6005  
 Web: www.gohpi.com Email: sales@gohpi.com

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# BT40 Flex-Pack



Premium Tool & Work Holding

HPI - PIONEER



For only **\$950.00** you are getting the best of the best. This is the finest tooling in the industry with a retail value of **\$1,680.00** packaged up the way **YOU** want it.

**Here is what you get:**

- (5) Collet Chucks
- (5) End Mill Adapters
- (1) Shell Mill Adapters
- (10) ER Collets

**Ships Same Day**  
**4pm Eastern Cut-Off**

**Features:**

- Dynamically Balanced **20,000 RPM**
- AT3 or better Taper Tolerance Guaranteed
- Collet Chucks **3µm (0.0001") TIR Taper to Taper**
- End Mill Adapters **3µm (0.0001") TIR Taper to Bore with H5 Bore Tolerance**
- **Coolant Thru the Center & DIN AD/B Flange Entry Coolant Standard!**

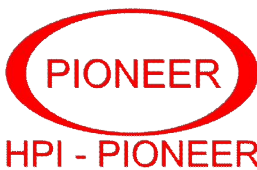
Size	Proj.	Collet Chucks	
ER11	2.36	BT40-ER11H-060	<input type="checkbox"/>
ER11	3.94	BT40-ER11H-100	<input type="checkbox"/>
ER16	2.36	BT40-ER16H-060	<input type="checkbox"/>
ER16	3.94	BT40-ER16H-100	<input type="checkbox"/>
ER20	2.76	BT40-ER20H-070	<input type="checkbox"/>
ER20	3.94	BT40-ER20H-100	<input type="checkbox"/>
ER25	2.36	BT40-ER25-060	<input type="checkbox"/>
ER25	3.94	BT40-ER25-100	<input type="checkbox"/>
ER32	2.95	BT40-ER32-075	<input type="checkbox"/>
ER32	3.94	BT40-ER32-100	<input type="checkbox"/>
ER40	3.15	BT40-ER40-080	<input type="checkbox"/>
<b>TOTAL= 5</b>			

Size	Proj.	Shell Mill Adapters	
3/4	1.75	BT40-SM075-0175	<input type="checkbox"/>
1"	1.75	BT40-SM100-0175	<input type="checkbox"/>
1-1/4	2.00	BT40-SM125-0200	<input type="checkbox"/>
1-1/2	2.00	BT40-SM150-0200	<input type="checkbox"/>
<b>TOTAL= 1</b>			

Bore	Proj.	End Mill Adapters	
1/8	2.50	BT40-EM012-0250	<input type="checkbox"/>
1/8	4.00	BT40-EM012-0400	<input type="checkbox"/>
3/16	2.50	BT40-EM018-0250	<input type="checkbox"/>
3/16	4.00	BT40-EM018-0400	<input type="checkbox"/>
1/4	2.50	BT40-EM025-0250	<input type="checkbox"/>
1/4	4.00	BT40-EM025-0400	<input type="checkbox"/>
5/16	2.50	BT40-EM031-0250	<input type="checkbox"/>
5/16	4.00	BT40-EM031-0400	<input type="checkbox"/>
3/8	2.50	BT40-EM037-0250	<input type="checkbox"/>
3/8	4.00	BT40-EM037-0400	<input type="checkbox"/>
1/2	2.50	BT40-EM050-0250	<input type="checkbox"/>
1/2	4.00	BT40-EM050-0400	<input type="checkbox"/>
5/8	2.50	BT40-EM062-0250	<input type="checkbox"/>
5/8	4.00	BT40-EM062-0400	<input type="checkbox"/>
3/4	2.50	BT40-EM075-0250	<input type="checkbox"/>
3/4	4.00	BT40-EM075-0400	<input type="checkbox"/>
7/8	3.35	BT40-EM087-0335	<input type="checkbox"/>
1"	2.00	BT40-EM100-0200	<input type="checkbox"/>
1"	3.00	BT40-EM100-0300	<input type="checkbox"/>
1"	4.00	BT40-EM100-0400	<input type="checkbox"/>
1-1/4	2.00	BT40-EM125-0200	<input type="checkbox"/>
1-1/4	3.56	BT40-EM125-0356	<input type="checkbox"/>
<b>TOTAL= 5</b>			

**ER Collets - Circle 10 Pieces or Multiples of the same size.**

ER11	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0
ER16	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0
ER20	3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0
ER25	3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2, 17/32, 9/16, 19/32, 5/8 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0, 14.0, 15.0, 16.0
ER32	3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2, 17/32, 9/16, 19/32, 5/8, 21/32, 11/16, 23/32, 3/4 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0, 14.0, 15.0, 16.0, 17.0, 18.0, 19.0, 20.0
ER40	1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2, 17/32, 9/16, 19/32, 5/8, 21/32, 11/16, 23/32, 3/4, 25/32, 13/16, 27/32, 7/8, 29/32, 15/16, 31/32, 1" 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0, 14.0, 15.0, 16.0, 17.0, 18.0, 19.0, 20.0, 21.0, 22.0, 23.0, 24.0, 25.0, 26.0



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Web: www.gohpi.com Email: sales@gohpi.com

# Cat40 Flex-Pack



Premium Tool & Work Holding

HPI - PIONEER



For only **\$875.00** you are getting the best of the best. This is the finest tooling in the industry with a retail value of **\$1,564.00** packaged up the way **YOU** want it.

**Here is what you get:**

- (5) Collet Chucks
- (5) End Mill Adapters
- (1) Shell Mill Adapters
- (10) ER Collets

**Ships Same Day**  
**4pm Eastern Cut-Off**

**Features:**

- Dynamically Balanced **20,000 RPM**
- AT3 or better Taper Tolerance Guaranteed
- Collet Chucks **3µm (0.0001") TIR Taper to Taper**
- End Mill Adapters **3µm (0.0001") TIR Taper to Bore with H5 Bore Tolerance**
- **Coolant Thru the Center & DIN AD/B Flange Entry Coolant Standard!**

Size	Proj.	Collet Chucks	
ER11	2.50	CAT40-ER11H-0250	<input type="checkbox"/>
ER16	2.50	CAT40-ER16H-0250	<input type="checkbox"/>
ER20	2.50	CAT40-ER20H-0250	<input type="checkbox"/>
ER25	2.50	CAT40-ER25-0250	<input type="checkbox"/>
ER32	2.50	CAT40-ER32-0250	<input type="checkbox"/>
ER40	2.50	CAT40-ER40-0250	<input type="checkbox"/>
<b>TOTAL= 5</b>			

Size	Proj.	Shell Mill Adapters	
3/4	1.75	CAT40-SM075-0175	<input type="checkbox"/>
1"	2.00	CAT40-SM100-0200	<input type="checkbox"/>
1-1/4	2.25	CAT40-SM125-0225	<input type="checkbox"/>
1-1/2	2.40	CAT40-SM150-0240	<input type="checkbox"/>
<b>TOTAL= 1</b>			

Bore	Proj.	End Mill Adapters	
1/8	2.50	CAT40-EM012-0250	<input type="checkbox"/>
3/16	2.50	CAT40-EM018-0250	<input type="checkbox"/>
1/4	1.75	CAT40-EM025-0175	<input type="checkbox"/>
1/4	2.50	CAT40-EM025-0250	<input type="checkbox"/>
5/16	1.75	CAT40-EM031-0175	<input type="checkbox"/>
5/16	2.50	CAT40-EM031-0250	<input type="checkbox"/>
3/8	1.75	CAT40-EM037-0175	<input type="checkbox"/>
3/8	2.50	CAT40-EM037-0250	<input type="checkbox"/>
1/2	1.75	CAT40-EM050-0175	<input type="checkbox"/>
1/2	2.50	CAT40-EM050-0250	<input type="checkbox"/>
5/8	1.75	CAT40-EM062-0175	<input type="checkbox"/>
5/8	2.50	CAT40-EM062-0250	<input type="checkbox"/>
3/4	1.75	CAT40-EM075-0175	<input type="checkbox"/>
3/4	2.50	CAT40-EM075-0250	<input type="checkbox"/>
7/8	1.75	CAT40-EM087-0175	<input type="checkbox"/>
7/8	3.50	CAT40-EM087-0350	<input type="checkbox"/>
1"	1.75	CAT40-EM100-0175	<input type="checkbox"/>
1"	3.00	CAT40-EM100-0300	<input type="checkbox"/>
1-1/4	2.00	CAT40-EM125-0200	<input type="checkbox"/>
1-1/4	4.00	CAT40-EM125-0400	<input type="checkbox"/>
<b>TOTAL= 5</b>			

**ER Collets - Circle 10 Pieces or Multiples of the same size.**

ER11	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0
ER16	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0
ER20	3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0
ER25	3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2, 17/32, 9/16, 19/32, 5/8 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0, 14.0, 15.0, 16.0
ER32	3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2, 17/32, 9/16, 19/32, 5/8, 21/32, 11/16, 23/32, 3/4 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0, 14.0, 15.0, 16.0, 17.0, 18.0, 19.0, 20.0
ER40	1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2, 17/32, 9/16, 19/32, 5/8, 21/32, 11/16, 23/32, 3/4, 25/32, 13/16, 27/32, 7/8, 29/32, 15/16, 31/32, 1" 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0, 14.0, 15.0, 16.0, 17.0, 18.0, 19.0, 20.0, 21.0, 22.0, 23.0, 24.0, 25.0, 26.0



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# Cat50 Flex-Pack



Premium Tool & Work Holding

HPI - PIONEER

For only **\$1,125.00** you are getting the best of the best. This is the finest tooling in the industry with a retail value of **\$2,058.00** packaged up the way **YOU** want it.

**Here is what you get:**

- (5) Collet Chucks
- (5) End Mill Adapters
- (1) Shell Mill Adapters
- (10) ER Collets

*Ships Same Day  
4pm Eastern Cut-Off*



**Features:**

- Dynamically Balanced **15,000 RPM**
- AT3 or better Taper Tolerance Guaranteed
- Collet Chucks **3µm (0.0001")** TIR Taper to Taper
- End Mill Adapters **3µm (0.0001")** TIR Taper to Bore with **H5 Bore Tolerance**
- **Coolant Thru the Center & DIN AD/B Flange Entry Coolant Standard!**

Size	Proj.	Collet Chucks	
ER16	2.50	CAT50-ER16H-0250	<input type="checkbox"/>
ER16	4.00	CAT50-ER16H-0400	<input type="checkbox"/>
ER20	2.50	CAT50-ER20H-0250	<input type="checkbox"/>
ER20	4.00	CAT50-ER20H-0400	<input type="checkbox"/>
ER25	2.50	CAT50-ER25-0250	<input type="checkbox"/>
ER25	4.00	CAT50-ER25-0400	<input type="checkbox"/>
ER32	2.50	CAT50-ER32-0250	<input type="checkbox"/>
ER32	4.00	CAT50-ER32-0400	<input type="checkbox"/>
ER40	2.50	CAT50-ER40-0250	<input type="checkbox"/>
<b>TOTAL= 5</b>			

Size	Proj.	Shell Mill Adapters	
3/4	1.75	CAT50-SM075-0150	<input type="checkbox"/>
1"	2.00	CAT50-SM100-0200	<input type="checkbox"/>
1-1/4	2.25	CAT50-SM125-0150	<input type="checkbox"/>
1-1/2	2.40	CAT50-SM150-0240	<input type="checkbox"/>
<b>TOTAL= 1</b>			

Bore	Proj.	End Mill Adapters	
1/8	2.50	CAT50-EM012-0250	<input type="checkbox"/>
3/16	2.50	CAT50-EM018-0250	<input type="checkbox"/>
1/4	2.50	CAT50-EM025-0250	<input type="checkbox"/>
1/4	4.00	CAT50-EM025-0400	<input type="checkbox"/>
5/16	2.50	CAT50-EM031-0250	<input type="checkbox"/>
5/16	4.00	CAT50-EM031-0400	<input type="checkbox"/>
3/8	2.50	CAT50-EM037-0250	<input type="checkbox"/>
3/8	4.00	CAT50-EM037-0400	<input type="checkbox"/>
1/2	2.62	CAT50-EM050-0262	<input type="checkbox"/>
1/2	4.00	CAT50-EM050-0400	<input type="checkbox"/>
5/8	3.00	CAT50-EM062-0300	<input type="checkbox"/>
5/8	4.00	CAT50-EM062-0400	<input type="checkbox"/>
3/4	1.75	CAT50-EM075-0175	<input type="checkbox"/>
3/4	3.00	CAT50-EM075-0300	<input type="checkbox"/>
3/4	4.00	CAT50-EM075-0400	<input type="checkbox"/>
7/8	3.50	CAT50-EM087-0350	<input type="checkbox"/>
1"	1.62	CAT50-EM100-0162	<input type="checkbox"/>
1"	3.00	CAT50-EM100-0300	<input type="checkbox"/>
1"	4.00	CAT50-EM100-0400	<input type="checkbox"/>
1-1/4	2.00	CAT50-EM125-0200	<input type="checkbox"/>
1-1/4	3.00	CAT50-EM125-0300	<input type="checkbox"/>
1-1/4	4.00	CAT50-EM125-0400	<input type="checkbox"/>
1-1/2	2.25	CAT50-EM150-0225	<input type="checkbox"/>
1-1/2	4.00	CAT50-EM150-0400	<input type="checkbox"/>
<b>TOTAL= 5</b>			

**ER Collets - Circle 10 Pieces or Multiples of the same size.**

ER11	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0
ER16	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0
ER20	3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0
ER25	3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2, 17/32, 9/16, 19/32, 5/8 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0, 14.0, 15.0, 16.0
ER32	3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2, 17/32, 9/16, 19/32, 5/8, 21/32, 11/16, 23/32, 3/4 2.0, 2.5, 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0, 14.0, 15.0, 16.0, 17.0, 18.0, 19.0, 20.0
ER40	1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2, 17/32, 9/16, 19/32, 5/8, 21/32, 11/16, 23/32, 3/4, 25/32, 13/16, 27/32, 7/8, 29/32, 15/16, 31/32, 1" 3.0, 3.5, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0, 11.0, 12.0, 13.0, 14.0, 15.0, 16.0, 17.0, 18.0, 19.0, 20.0, 21.0, 22.0, 23.0, 24.0, 25.0, 26.0



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